



**Quality Operating Guidelines  
Customer Ingredient Specification**

**TITLE: CLASSIC WHOLE SWEETENED DRIED CRANBERRIES**

**UPC: 98008**

**DATE: 03 April 2010**

**SUPERSEDES: 03 SEPT 09**

**PAGE: 1 OF 2**

**PRODUCT DESCRIPTION:**

Classic Whole Sweetened Dried Cranberries are produced by infusing a sucrose syrup into superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - *Vaccinium macrocarpon*), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	13% - 17%	Karl Fischer
Thru US #4 screen	1% maximum	
Oil	1.0% maximum	Hexane Extraction
Piece Count per pound	Less than 700	Direct Count
Color	Typical red appearance	Visual
Flavor and Odor	Typical cranberry flavor with no off flavors or odors.	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb.	
MICROBIOLOGICAL (per g or ml): Analysis represents an average sampling.		
Yeast (per g or ml)	≤ 100	
Mold (per g or ml)	≤ 100	
TPC (per g or ml)	≤ 1,000	

**Ocean Spray Cranberries Ingredient Technology Group**  
One Ocean Spray Drive, Lakeville/Middleboro, MA 02349  
Telephone: 508-946-1000 Fax: 508-946-4594

**PACKAGING**

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box.  
Net weight: 25 lbs. (11.34 kg)

**LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date and/or lot number, Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

**INGREDIENT STATEMENT**

Cranberries, Sugar, Sunflower Oil.

**STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

**EXPECTED SHELF-LIFE**

24 months @ < 65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT CLASSIC WHOLE SWEETENED DRIED CRANBERRIES, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.